

CIGARETTE SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS KS MENTHOLATED FOIL SP  
BRAND CODE-01580 (STD)(MF)

EFFECTIVE DATE: 11/30/95  
STANDARD PRODUCTION  
MENTHOLATED FOIL

CIGARETTE LENGTH : 84.0 MM FTC TAR : 10.0 MG/CIGT 9.5 - 10.4  
TOBACCO ROD CIRCUM. : 24.80 MM  
TOBACCO ROD LENGTH : 57.0 MM  
FILTER LENGTH : 27.0 MM  
TIPPING LENGTH : 31.000 MM  
TOTAL R.T.D. : 4.50 IN. H2O FRESH MENTHOL : .60 MG/CIGT .55 - .65  
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M WHT TGRNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1580 - 13.00% MARL LT MEN-FOIL SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-044-A 114MM 30# ALUMINUM 68.0MG/150MM

REASON FOR CHANGE : T. RTD CHGD FROM 4.70 TO 4.50 IN H2O. MENTHOLATED  
: FOIL CHGD FROM 16-001-D @ 76.0MG TO 16-044-A @ 68  
: MG. SEAM ADHESIVES UPDATED. NO WEIGHT CHANGE.  
: DO NOT MIX FINISHED CIGARETTES.

PREPARED BY : C. F. VEALEY  
PREPARATION DATE : 11/28/95

PRINTING DATE : 11/28/95  
PRINTING TIME : 16:59:44

APPROVED BY:

*Janice M Buscic*

SUPERCEDES SPECIFICATION DATED: 7/13/94

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